Fig. 1

- RESULTS OF DEEP-NOTCH TEST
- O VALUES ESTIMATED FROM RESULTS OF CHARPY TEST
 ---- APPROPRIATE UPPER LIMIT

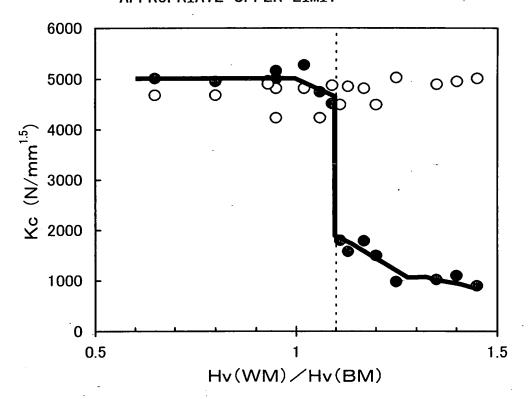
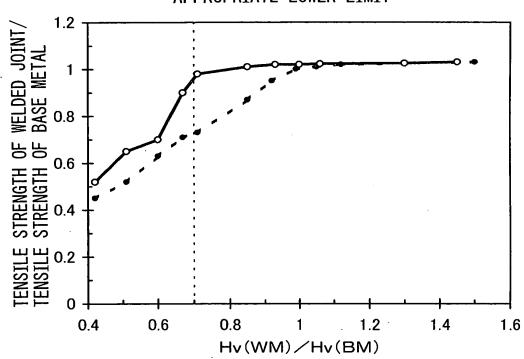


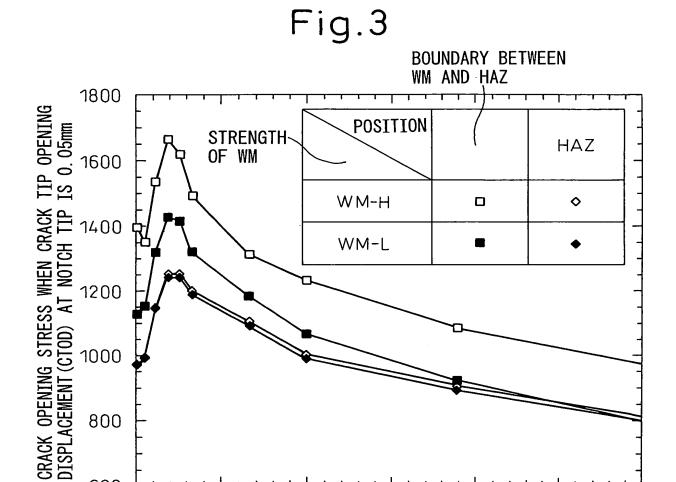
Fig.2

→ - BEAD WIDTH/PLATE THICKNESS>1.0

BEAD WIDTH/PLATE THICKNESS < 0.7

---- APPROPRIATE LOWER LIMIT





1.5

DISTANCE FROM NOTCH TIP (mm)

2.5

3

600

0.5

Fig.4

